

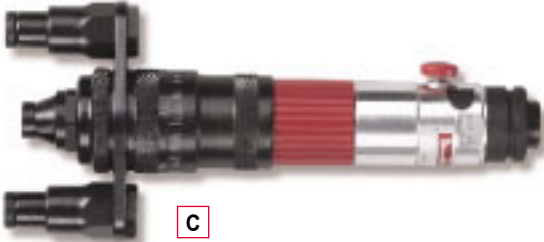
# Hole Deburring & Rivet Shaving



A



B



C



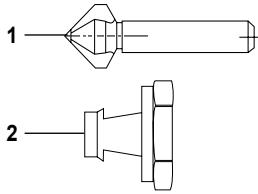
D

C27 Vibration level: <math><4.3 \text{ m/s}^2</math>. Others Vibration level: <math><2.5 \text{ m/s}^2</math>. D156 spindle 1/4"-28 female thread

PICTURE REF	MODEL	PART NUMBER	FREE SPEED	COLLET SIZE		MAXIMUM CUTTER DIA.		WEIGHT		LENGTH		AIR FLOW		AIR INLET	MIN. HOSE BORE		SOUND LEVEL
				r/min	mm	in.	mm	lb	kg	in.	mm	cfm	l/s		BSP/NPT	in.	
<b>HOLE DEBURRING TOOLS – PUSH TO START</b>																	
(integral speed regulator)																	
A	A27-A-1300	1406594	100 - 1300	4	–	–	0.52	0.24	6.77	172	5	2.4	M5	1/8	3	64	
B	C27-AX-1450	1405414	100 - 1450	6	–	–	1.05	0.48	8.58	218	13	6.2	1/4"	1/4	6	73	
<b>RIVET SHAVERS</b>																	
C	D156-S-20000	1465994	20000	–	9/16	14.3	2.2	1.0	9.13	232	20	9.3	1/4"	3/8	10	77	
D	D156-P-20000	1466004	20000	–	9/16	14.3	2.4	1.1	7.99	203	20	9.3	1/4"	3/8	10	78	

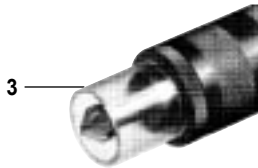
# Accessories

## A27-A-.. / C27-AX-.. / D156-S-.. / D156-P-..



### ACCESSORIES INCLUDED

ITEM	PART NO.			
	A27-A	C27-AX	D156-S	D156-P
• Collet – 3mm capacity	2372			
• Collet – 4mm capacity	2472			
• Collet – 1/4" (6.4mm) capacity		8482		
1 Cutter (90° point) – 5mm dia	91752			
1 Cutter (90° point) – 10mm dia		91572		
2 Cutter Guard			18822	18822
• Air Hose (M5 x 1/8" BSP) – 4mm bore	79322			
• Adaptor (1/8" BSP female to 1/8" NPT male)	271463			
• Suspension Bail	280903	39433		
• Exhaust hose	280913	222453	222453	
• Exhaust Hose Clip		235203	235203	
• Collet Nut Wrench	82623	18582		
• Collet Spindle Wrench	268263	159003	15533	15533
• Cutter Guard Wrench			38873	38873



### OPTIONAL ACCESSORIES

ITEM	PART NO.		
	C27-AX	D156-S	D156-P
3 Countersink depth stop	322053		
• Suspension Bail		39433	
• Offset exhaust silencer		77722	

### D156 Cutter Detail

