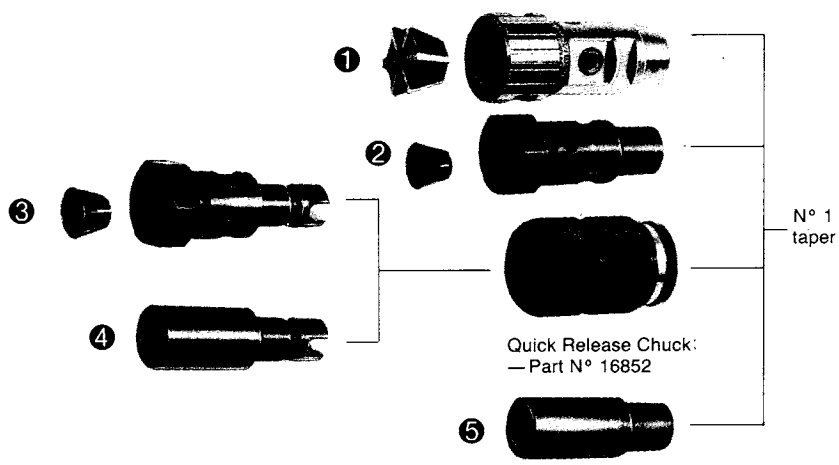


Specification									
Tool Type	Free Speed r/min.	Reverse Speed r/min.	Chuck Size mm	Maximum Tapping Torque Nm	Length mm	Air Flow l/s	Min. Hose Bore mm	Air ¹⁾ Inlet BSP	Weight kg
Push/Pull Automatic Reverse									
D16-S-1000	1000	2000	6.5	4.3	299	9.3	10	1/4"	1.3
D16-S-500	500	1000	8	8.6	310				1.4
D16-L-1000	1000	2000	6.5	4.3	299				1.3
D16-L-500	500	1000	8	8.6	310				1.4
D16-P-750	750	1500	6.5	6.2	297				1.7
D16-P-450	450	900	8	11.1	308				1.8
Manual Reverse									
2D16-L-1000	1000	1000	6.5	4.3	346	9.3	10	1/4"	1.1
2F16-L-700 ²⁾	700	700	6.5	6.7	279	8.5	10	1/4"	1.7
2F16-L-250 ²⁾	250	250		17.4	298				1.8

¹⁾ 1/4" NPT Air Inlet optional. ²⁾ Recommended for use in D52V stand. See page 29 for details.

Sound level: 2F16, 2D16, D16-S/L – 75dB(A)
D16-P – 78dB(A)

Optional



1 Precision Collet Tap Holder

Collet Size Range mm	Collet Part N°	Chuck Assembly Part N°	Chuck Length mm	Chuck Dia. mm
3.5 - 6.5	29482	29462	60.5	27
4.5 - 8	29472	29452	60.5	27

Chuck Assembly includes:
Collet
Chuck body spanner — Part N° 31692 and
Collet nut spanner — Part N° 31682.

2 Tap Holder — Part N° 69922

Tap Size			Shank dia. mm	Collet Part N°	Chuck Length mm	Chuck Nut A/F mm	
mm	in.	BA					
M2.2 & M2.5	1/8	6 & 8	2.8	2612	47	21	
M3		5					2632
M3.5		4					2652
M4		4.0					2672
M4.5	3/16	3	4.5	2702	47	21	
M5		2	5.0	2722			
M5.5	7/32	1	5.6	2752			
M6		1/4	6.3	2792			
M7	9/32	0	7.1	2832			
M8 & M11	5/16 & 7/16	8.0	2872	69882			
M9 & M12							1/2
M10	3/8	10.0	69892				

Spanner for collet nut — Part N° 29443.
2mm A/F hexagon key grub screws — Part N° 206773.

3 Quick Release Tap Holder — Part N° 69872

Tap Size			Shank dia. mm	Collet Part N°	Chuck Length mm	Chuck Nut A/F mm	
mm	in.	BA					
M2.2 & M2.5	1/8	6 & 8	2.8	2612	53	21	
M3		5					2632
M3.5		4					2652
M4		4.0					2672
M4.5	3/16	3	4.5	2702			
M5		2	5.0	2722			
M5.5	7/32	1	5.6	2752			
M6		1/4	6.3	2792			
M7	9/32	0	7.1	2832			
M8 & M11	5/16 & 7/16	8.0	2872	69892			
M9 & M12					1/2	9.0	69882
M10	3/8	10.0	69892				

Spanner for collet nut — Part N° 29443.
2mm A/F hexagon key grub screws — Part N° 206773.

4 Quick Release Stud Setters

Thread Size	Stud Depth mm	Setter Length mm	Setter Dia. mm	Part N°
M4 x 0.7	6.4	53	15	20822
M5 x 0.8	7.1		15	20842
M6 x 1.0	8.9		15	20862
M7 x 1.0	8.9		15	20872
M8 x 1.25	10.4		18.3	20882
M10 x 1.5	11.9		18.3	20902

5 Stud Setters

Thread Size	Stud Depth mm	Setter Length mm	Setter Dia. mm	Part N°
M4 x 0.7	6.4	47	15	20692
M5 x 0.8	7.1		15	20722
M6 x 1.0	8.9		15	20742
M7 x 1.0	8.9		15	20752
M8 x 1.25	10.4		18.3	20762
M10 x 1.5	11.9		18.3	20782